

# CENTER FOR AGING INFRASTRUCTURE



# FIRST PHASE OF CAI

S-BRITE

Steel

Bridge

Research

Inspection

Training

Engineering

*Grand Vision...*



To Develop a Unique Center  
Focused on Extending the Safe Life  
of Existing Transportation Structures

# Need for S-BRITE

- ⦿ Infrastructure continues to age
  - Avg. age of steel bridge in US is nearly 50 years
- ⦿ Workforce changing
  - Loss of legacy expertise not being replaced
  - New workforce not versed in older material, structures, design, deterioration, etc. etc. etc
    - E.g., What are issues with T-1 steel?...What is T1 Steel?
- ⦿ Current available training (all levels) does not seem to meet the needs of owners
- ⦿ Much \$\$\$ spend on inspection, but no knowledge regarding inspection reliability and POD, etc.

# Status of S-BRITE Funding

- ◎ INDOT has committed over \$1 million for:
  - Research - Underway
  - Training – Short Courses –Underway
  - DEN – Distributed Expertise Network - Underway
  - S-BRITE site development – Final Site Development Underway
- ◎ Pooled fund study TPF-5(281)
  - Participants:
    - KS, SD, IL, IA, MN
    - FHWA
    - \$400k

# Training Program in Indiana

- ⦿ HS bolting course
  - Two offered, 3<sup>rd</sup> to be Jan 2014 (tentative)
- ⦿ Inspecting Steel Bridges for Fatigue
  - ⦿ Two offered
- ⦿ Fatigue and Fracture Design of Steel Bridges
  - 1 offered, 2<sup>nd</sup> TBA
- ⦿ More to come!
  - Welding, coatings, response and repair of impact & fire damaged to steel bridges, etc.
  - Pooled fund partners to help set future curriculum



# Recent Fatigue Insp. Training



# Training coming to a town near you

- Members of the pooled fund study can select from courses that will be offered in their state
- In addition, limited number of individuals will be brought to S-BRITE site
  - Offer unique training environment





# Coordination of Off-site Training

- ◎ Propose to initially offer existing courses in first half of 2014
  - Fatigue design, Fatigue Inspection
  - HS Bolting
- ◎ Will be contacting each partner state to coordinate time and location commensurate with level of participation
- ◎ Topics for next training courses will be solicited from partners

# Distributed Expertise Network (DEN)

- Distributed Expertise Network (DEN)
- Provide readily available expertise related to the existing inventory of structures
  - Provide access to experts around the country
  - When issue arises, treat as “research into practice” events, assist, and issue tech. brief
- Provide “clearing house” of information on NDE, fatigue/fracture, corrosion, retrofit, welding, coatings, etc.

**Partner**



**S-BRITE**

# Distributed Expertise Network (DEN)

- ◎ INDOT has funded initial phase
- ◎ “Experts” identified
  - Means to move their research into practice and provide input on specific issues/questions
- ◎ Pooled fund participants have access to DEN
- ◎ Will begin to develop FAQ database
  - For DEN Members ONLY
- ◎ **Topic areas:**
  - Fatigue, Fracture, Welding, Coatings, Bolting, Steel Bridge Design, Stability, Fire and Impact Damage, Field Testing, Repair/retrofit, etc.

# Proposed DEN Members

Topic	Identified Expert(s)	Notes
Fatigue and Fracture	R.J. Connor / M.D. Bowman	Purdue Faculty
HS Bolting	P. Fish / G. Schrader	Fish and Associates, Inc.
Welding, Connections, Fabrication	K.H. Frank / D. McQuaid / R.J. Connor,	Emeritus UT Austin Professor & independent consultant / Independent Consultant / Purdue Faculty
Coatings Corrosion	R. Kogler	Independent Consultant
Repair and Retrofit of Steel Structures	R.J. Connor / M.D. Bowman / A.H. Varma	Purdue Faculty
Curved & Skewed Steel Bridges	Todd Helwig	Professor, UT Austin
Sign, Signal, and Luminaire Structures	R.J. Connor / M.D. Bowman	Purdue Faculty
Fire damage	A.H. Varma	Purdue Faculty
Impact Damage and Heat Straightening	A.H. Varma / R.J. Connor	Purdue Faculty
Field Instrumentation and Monitoring	R.J. Connor	Purdue Faculty
Non-destructive Testing	G.A. Washer / P Fish	Professor, Univ. of Missouri / Fish and Associates, Inc.

# S-BRITE Component Gallery





# S-BRITE will be 1<sup>st</sup> “User” of CAI

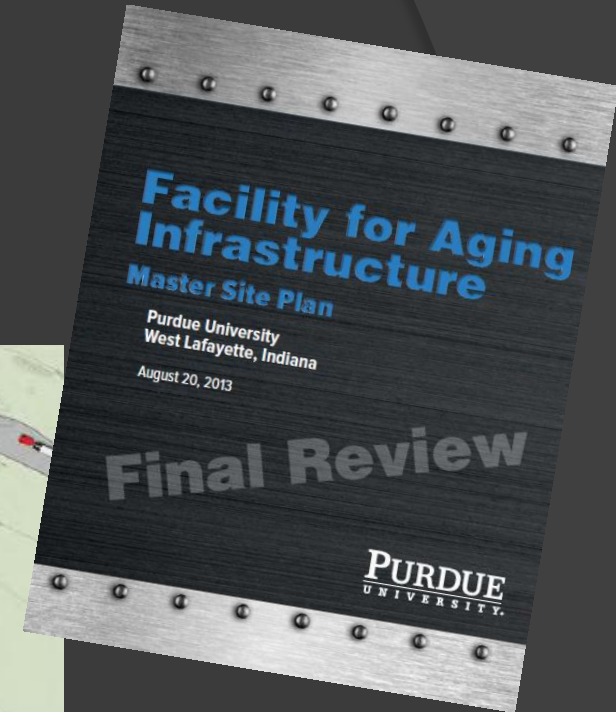
- Will include full-scale bridge components or structures coming out of service
- Houses/collects specimens for NDE testing/validation
- Provide hands-on education for:
  - Professional Engineers,
  - Inspectors,
  - Managers,
  - Contractors,
  - Students

No such facility exists anywhere in the world



# S-BRITE Component Gallery

- Master Site Plan Developed for the 25 Acre Parcel
- Goal to be operational Spring 2014



# Status of S-BRITE Gallery

- ◎ Moving forward with site Final Design
- ◎ Current focus on S-BRITE
- ◎ Subsequent phases will included other areas of research:
  - Concrete
  - Pavements
  - Geotechnical
  - Hydraulics
  - Etc.

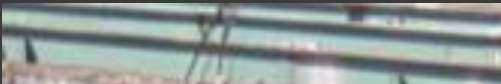
# Specimens Acquired to Date

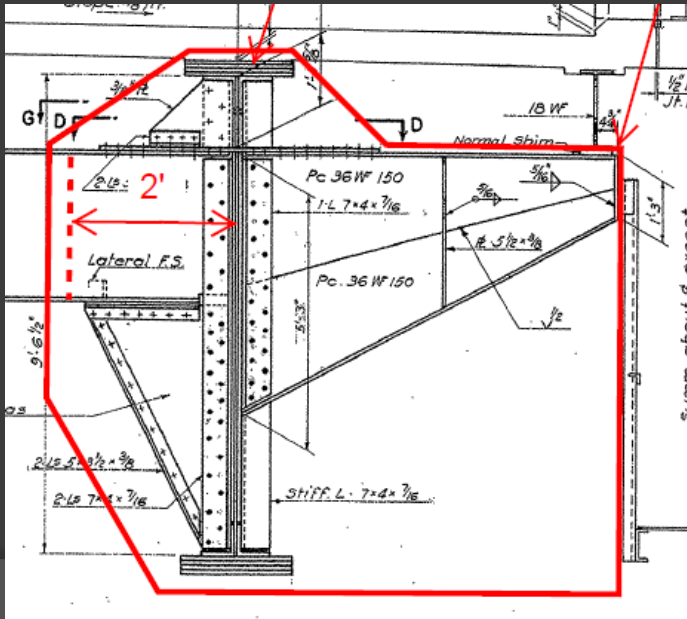
- ◎ Virginia Ave over I-65
  - Impacted girders
  - Bolted repairs of fractures due to impact damage
- ◎ Three sections
  - Total length about 100 ft





# Specimens Acquired to Date

- Three section of the Quinnipiak River Bridge girders
  - Riveted members
  - About 10 feet deep
- 





# Specimens Acquired to Date

## ◎ I-35W

- Bearings
- The “U10” & L11 Joints
- Portion of L7-L8
- Floortruss components



# Other Specimens Acquired to Date

- ◎ Various riveted and welded components
- ◎ Chords, beams, floorbeams, etc.
- ◎ Various failed components
  - Real bridges
  - Sign/signal structures
  - Fatigue/fracture tests
- ◎ TTCI (Pueblo) promising an entire 65 foot two-girder welded RR bridge
  - Free delivery via RR
  - S-BRITE to pay for cranes to unload
  - Has a “Hoan” fracture(s), corrosion, fatigue cracks, etc.



# Overall Summary

# Project “Schedule” for TPF Participants

## ⦿ Training

- Begin coordinating training at partner locations now
- Begin developing “new” courses in spring 2014

## ⦿ Research

- POD study – underway
- Others studies – solicit input today

## ⦿ DEN

- Arranging agreements between Purdue and experts

## ⦿ Bridge Component Gallery

- Final design underway
- Break ground spring of 2014

# Other Items

- Please keep us in mind as components and bridges come out of service
  - Earlier in the process the better
- Will be developing “Industrial Partner Program”
  - Solicit industry input, Support (\$), etc.
  - Consultants, fabricators, producers, equipment producers, etc.
- Website in development
- Moving forward with getting S-BRITE recognized as a “Center” at Purdue



# Questions

# S-BRITE

Steel

Bridge

Research

Inspection

Training

Engineering

